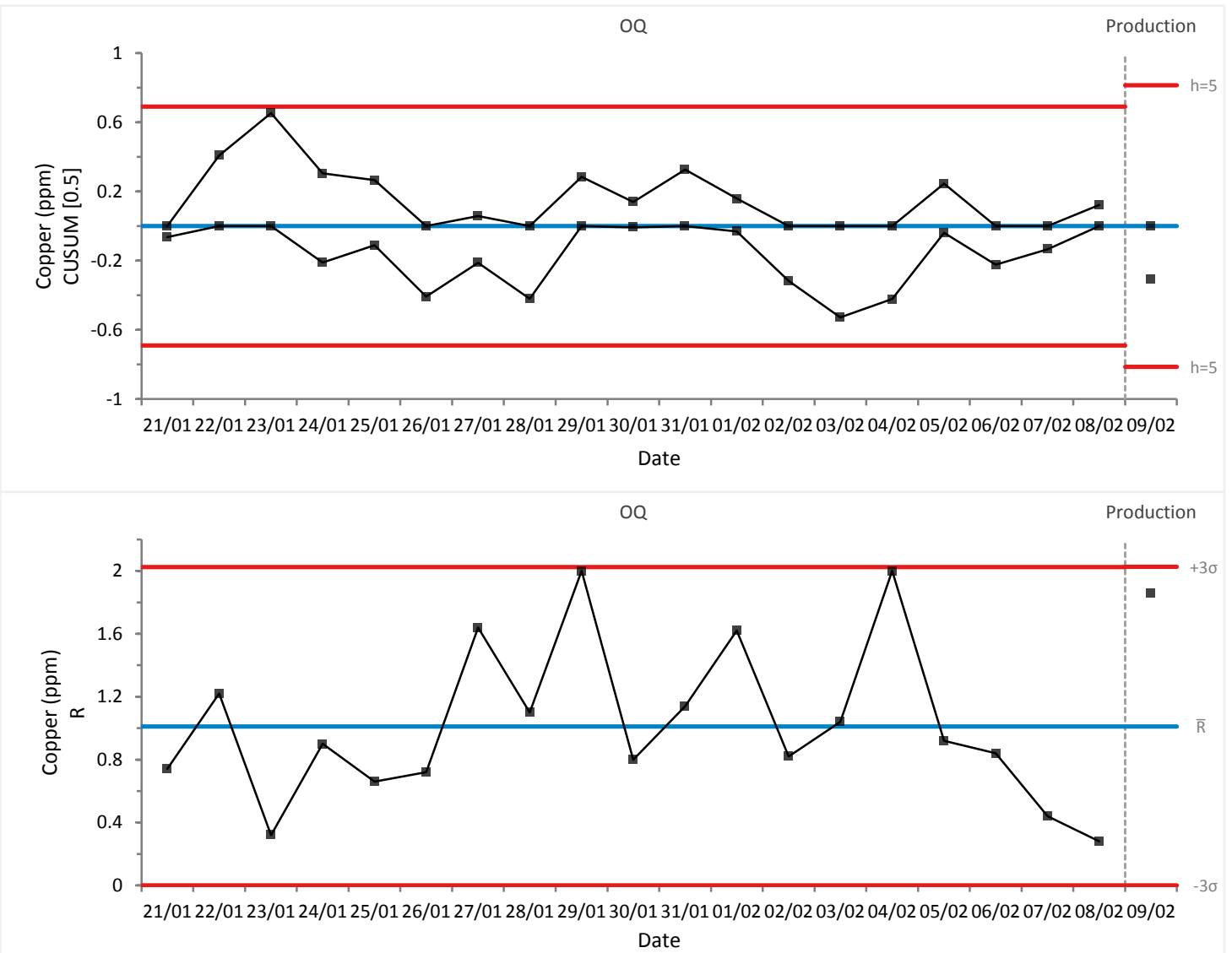


Copper concentration in plating pool

Last updated 2 February 2016 at 7:55 by Analyse-it Software, Ltd.

Control



Process parameters

Copper (ppm) by Phase	Mean	Sigma
OQ	8.660 ¹	0.338 ³
Production	8.660 ¹	0.399 ²

¹ Mean known.

² Sigma known.

³ Sigma estimated by Rbar.

Process Control: Copper

Copper concentration in plating pool

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Process control statistics

Statistic	Phase	Sample size	Centre	± 3 -sigma limits
R	OQ	6	1.011	0.000 to 2.025
R	Production	6	1.011	0.000 to 2.026

Statistic	h	k
CUSUM	5	0.5